

L25Zh00 Polypropylene Impact Copolymer

L25Zh00 is an ultra-high melt flow rate, nucleated, antistatic and lubricated impact copolymer polypropylene designed for an optimum balance of stiffness and impact resistance required for high-speed, thin-walled injection molding, and high length-to-thickness ratio rigid packaging applications. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520

Typical Properties¹

	Values		ASTM Method
	English Units	SI Units	
Resin			
Density	—	0.908 g/cc	D792
Melt Flow Rate, 230°C/2.16 kg	—	130 g/10 min	D1238
Injection Molded Sample			
Tensile Strength (2 in/min)			D638
@ Yield	4,265 psi	28.6 MPa	
@ Break	3,495 psi	24.1 MPa	
Elongation (2 in/min)			D638
@ Yield	5.43%	5.43%	
@ Break	18%	18%	
Flexural Modulus			D790A
1% Secant	201,500 psi	1,390 MPa	
Notched Izod Impact Strength			D256
@ 23 C	1.13 ft.-lbf/in	5.94 kJ/m ²	
@ -20 C	0.64 ft.-lbf/in	3.34 kJ/m ²	
Hardness			
Rockwell R	94	94	D785
Vicat Softening Point	302 F	150 C	D1525
Heat Deflection Temperature			D648
@ 66 psi (455 kPa)	233.5 F	112 C	
@ 264 psi (1,820 kPa)	136.5 F	58 C	
Gloss Units, 60° angle	74	74	D2457
Instrumented Impact			D3763
@ 23 C	Ductile	Ductile	
@ -20 C	Brittle	Brittle	

¹ Typical properties will vary and are not to be used for specifications.

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Regulatory Information

The product and uses described herein may require global product registrations and notifications for chemical inventory listings, or for use in food contact or medical devices. For further information, please refer to the Regulatory Position Statement (RPS) online at www.ineos-op.com, or call + 1-800-527-5419.

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The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The Material Safety Data Sheet (MSDS) contains the available product health and safety information for this material and can be found at www.ineos-op.com. Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by INEOS O&P is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

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